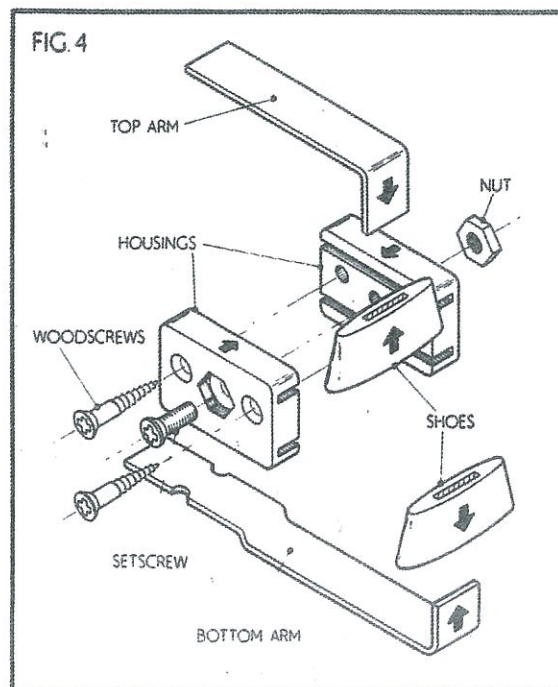
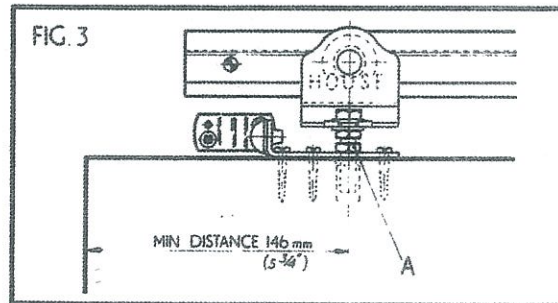
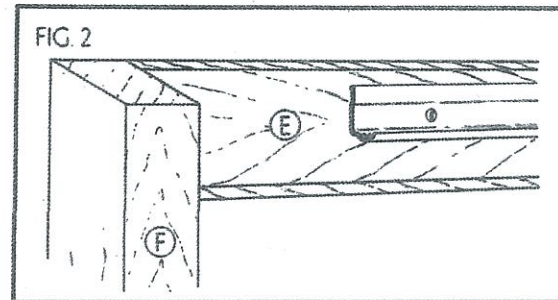
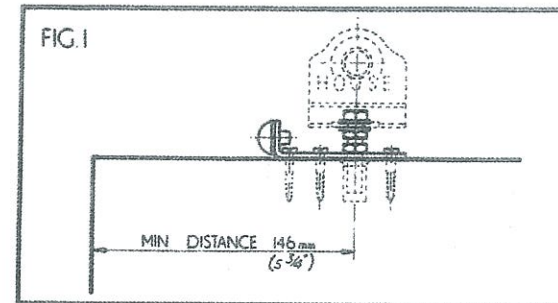


HOUSE ONE

Maximum weight of door 45kg (100lb)
Maximum width of door 1050mm (3'5")



1. Study drawing on reverse side before installing gear.
2. Drill two 16mm (5/8") diameter holes 25mm (1") deep for pendant bolts and fix door plates as shown with six No. 10 × 25mm (1") cheese head screws. Do not screw door plates into end grain stiles. Screw pendant bolts into door plates - fig. 1.
3. Cut track to length if necessary.
4. Fix track centrally between fully open and closed position with No. 8 × 25mm (1") C/SK woodscrews. Track must be perfectly level on timber plate E with top edge of track 70mm (2 3/4") above the final position of door top. Clean wood chips etc. from track - fig. 2. Position two hangers on track.
5. Stand door on two pieces of 6mm (1/4") packing. Hang door by entering pendant bolts into slots in hangers. Adjust to give correct clearance under door and over face of wall and ensure that it closes evenly against and flush with jamb 'F' - fig. 2. Tighten all lock nuts - figs. 3 and 6.
6. Assemble bottom guide - fig. 4. Press one nylon shoe on upturn of long bottom arm and other shoe onto the short top arm. *N.B.* Both shoes have the base (with void) pointing downwards. Take both nylon housings and place bottom arm in lower slots engaging notch with raised nibs inside slots. Place top arm in plain upper slots. Bolt together the two nylon housings using set screw and nut through hexagonal centre hole - DO NOT TIGHTEN.
7. Fully open door and position assembled guide against jamb as shown with a shoe each side of door - fig. 5. Adjust the throw of top arm to give minimal clearance on both sides of door. Tighten centre set screw to retain arms in selected position. With door plumb, mark through and screw housing to jamb with two No. 8 × 32mm (1 1/4") posidriv woodscrews. *N.B.* This guide may be used either hand.
8. Fix 97-724 door stops with two No. 8 × 25mm (1") round head screws - fig. 3 - at each end of door travel. Always use top hole on buffer side and bottom hole on other side. (These stops are not necessary if joinery detail shown overleaf has been followed or alternative jambs provided.)
9. Fix handles, and pelmet if required.
10. Finally clean track and lightly oil running track. Check all nuts and screws for tightness from time to time and keep track lightly oiled.

